

17-7 PH STAINLESS STEEL

UNS S17700



AK Steel 17-7 PH® is a precipitation-hardening stainless steel that provides high strength and hardness, excellent fatigue properties, good corrosion resistance, good formability, and minimum distortion upon heat treatment.

The alloy provides valuable property combinations particularly well suited for aerospace applications. This special alloy also provides benefits for other applications requiring high strength and good corrosion resistance, as well as excellent properties for flat springs at temperatures up to 600°F (316°C).

COMPOSITION

	%
Carbon	0.09 max.
Manganese	1.00 max.
Phosphorus	0.040 max.
Sulfur	0.030 max.
Silicon	1.00 max.
Chromium	16.00 - 18.00
Nickel	6.50 - 7.75
Aluminum	0.75 - 1.50

AVAILABLE FORMS

AK Steel produces 17-7 PH Stainless Steel sheet and strip in thicknesses from 0.015" to 0.135" (0.381 to 3.429 mm). For material requirements heavier than 0.135" (3.429 mm), inquire. Material is supplied in Condition A, ready for fabrication by the user. Sheet and strip material 0.050" (1.27 mm) and thinner are also produced in the hard-rolled Condition C for applications requiring maximum strength.

MECHANICAL PROPERTIES

Typical Room Temperature Mechanical Properties

Property	A	TH 1050	Condition RH 950	C	CH 900
UTS, ksi (MPa)	130 (896)	200 (1379)	235 (1620)	220 (1517)	265 (1827)
0.2% YS, ksi (MPa)	40 (276)	185 (1276)	220 (1517)	190 (1310)	260 (1793)
Elongation, % in 2" (50.8 mm)	35	9	6	5	2
Hardness, Rockwell	B85	C43	C48	C43	C49

STANDARD HEAT TREATMENTS

This material requires three essential steps in heat treating:

- 1) Austenite conditioning.
- 2) Cooling to transform the austenite to martensite.
- 3) Precipitation hardening to Condition TH 1050 or RH 950.

To obtain the highest mechanical properties from the alloy, Condition A material is transformed to martensite at the mill by cold reduction to Condition C. Hardening to Condition CH 900 is accomplished with a single, low-temperature heat treatment.

PHYSICAL PROPERTIES

	Condition A	Condition TH 1050	Condition RH 950
Density, lbs/in ³ (g/cm ³)	0.282 (7.81)	0.276 (7.65)	0.276 (7.65)
Modulus of Elasticity, ksi (Gpa)	–	29.0 x 10 ³ (200)	29.0 x 10 ³ (200)
Electrical Resistivity, microhm-cm	80	82	83
Magnetic Permeability @ 50 oersteds	1.4 - 3.6	120 - 167	113 - 130
@200 oersteds	1.4 - 3.2	46 - 55	44 - 52
Maximum	1.4 - 3.6	134 - 208	119 - 135
Thermal Conductivity BTU/hr/ft ² /in/°F (W/m•K)			
300°F (149°C)	–	117 (16.87)	117 (est) (16.87)
500°F (260°C)	–	128 (18.46)	128 (est) (18.46)
900°F (482°C)	–	146 (21.05)	146 (est) (21.05)
Mean Coefficient of Thermal Expansion in/in/°F (µm/m•K)			
70 - 200°F (21 - 93°C)	8.5 x 10 ⁻⁶ (15.3)	5.6 x 10 ⁻⁶ (10.1)	5.7 x 10 ⁻⁶ (10.3)
70 - 400°F (21 - 204°C)	9.0 x 10 ⁻⁶ (16.2)	6.1 x 10 ⁻⁶ (11.0)	6.6 x 10 ⁻⁶ (11.9)
70 - 800°F (21 - 427°C)	9.6 x 10 ⁻⁶ (16.0)	6.6 x 10 ⁻⁶ (11.9)	6.9 x 10 ⁻⁶ (12.4)

CORROSION RESISTANCE

Corrosion resistance in Conditions TH 1050 and RH 950 is generally superior to that of the standard hardenable chromium types of stainless steels such as Types 410, 420 and 431, but is not quite as good as chromium-nickel Type 304. Corrosion resistance in Condition CH 900 approaches that of Type 304 in most environments.

FORMABILITY

In Condition A, the alloy can be formed comparably to Type 301. It work hardens rapidly and may require intermediate annealing in deep drawing or in forming intricate parts. Springback is similar to that of Type 301. This alloy is extremely hard and strong in Condition C. Therefore, fabrication techniques for such materials must be used.

WELDABILITY

The precipitation hardening class of stainless steels is generally considered to be weldable by the common fusion and resistance techniques. Special consideration is required to achieve optimum mechanical properties by considering the best heat-treated conditions in which to weld and which heat treatments should follow welding. This particular alloy is

generally considered to have poorer weldability compared to the most common alloy of this stainless class, AK Steel 17-4 PH Stainless Steel. A major difference is the high Al content of this alloy, which degrades penetration and enhances weld slag formation during arc welding. Also, the austenite conditioning and precipitation hardening heat treatments are both required after welding to achieve high strength levels. When a weld filler is needed, W 17-7 PH is most often specified.

SPECIFICATIONS

Specifications are listed without revision indications. Contact ASTM Headquarters, AMS Division of SAE or Department of Defense Index for latest revisions.

AMS 5528 Sheet, Strip and Plate

AMS 5529 Sheet and Strip—Cold Rolled

MIL-S-25043 Plate, Sheet and Strip

ASTM A 693 Plate, Sheet and Strip
(Listed as Grade 631-UNS S17700)

METRIC CONVERSION

Data in this publication are presented in U.S. customary units. Approximate metric equivalents may be obtained by performing the following calculations:

Length (inches to millimeters) –
Multiply by 25.4

Strength (ksi to megapascals or
meganewtons per square meter) –
Multiply by 6.8948

Temperature (Fahrenheit to Celsius) –
(°Fahrenheit - 32) – Multiply by 0.5556

Density (pounds per cubic inch to
kilograms per cubic meter) – Multiply
by 27,670

The information and data in this product data sheet are accurate to the best of our knowledge and belief, but are intended for general information only. Applications suggested for the materials are described only to help readers make their own evaluations and decisions, and are neither guarantees nor to be construed as express or implied warranties of suitability for these or other applications.

Data referring to mechanical properties and chemical analyses are the result of tests performed on specimens obtained from specific locations with prescribed sampling procedures; any warranty thereof is limited to the values obtained at such locations and by such procedures. There is no warranty with respect to values of the materials at other locations.

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